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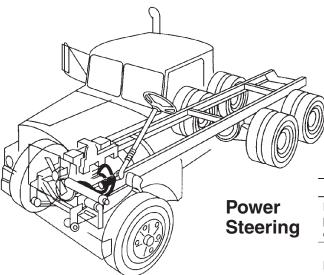
# Parker System Coverage:

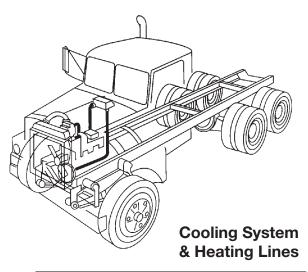
Complete system coverage—this is what the Parker name means to the transportation and mobile equipment industry today.

Designed and engineered for nearly all heavy-duty truck and mobile equipment applications, Parker system coverage includes:

- · Cooling and heating systems
- · Air intake system
- Power steering systems
- · Air-conditioning systems
- Cab tilt system
- Air systems (air brake, secondary air systems, tractor/trailer connections)
- · Fuel and Lube systems
- · Hydrostatic circuits
- · Non-conductive applications on aerial lift trucks
- · Hydraulic systems in general on mobile equipment

Because of their consistent quality and complete system coverage, Parker products have become the standard to the trucking and mobile equipment industry.

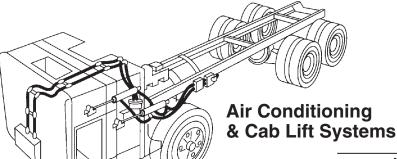




Application	Recommended
Cooling Systems and Heating lines	293 or 848 hose; Coolant Hose: Series 6621, 6623, 7395; Heater Hose: Series 6722, 6723, 6724, 6750, 6751, 7181, 7186

(Antifreeze at low pressure)

Application	Recommended
Hydraulic oil up to 2500 psi (High temp. sometimes exists)	201, 206, 266PKR and 20 Series fittings; 426 or 436 hose and 43 Series fittings
Return line (No pressure)	261, 293 & 213PKR hose; Series 7399 (non-SAE hose); PD couplers



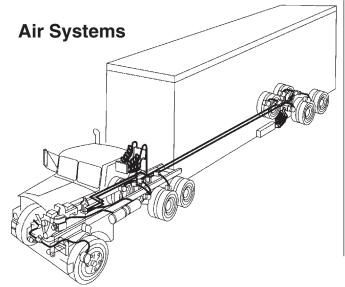
Application	Recommended
Air conditioning (Freon 12)	1/8" 60 Series quick couplings
Air conditioning (Freon 134A)	285 hose and 26 Series crimp fittings
Cab TILT System (Hydraulic oil up to 2000 psi)	201, 540N-4 hose and 20 & 55 Series fittings

Dimensions and pressures are for reference only and are subject to change.



## **Air Brake**

Application	Recommended
Mainline piping on chassis (Compressed air 80-120 psi)	201 or 213 hose and fittings; 271 hose and fittings; 1120 Air Brake tubing and NTA fittings; PFT tubing; PMT, PTC and NTA fittings
Complete chassis air brake system except compressor line	201 and 293 hose and 26 Series crimp ftittings; 1120 Air Brake tubing and NTA fittings
Compressor discharge to storage tank (Hot compressed air to 120 psi & 400° F)	919 Teflon hose and 90 Series reusable fittings or 91N Series crimp fittings



# **Tractor to Trailer**

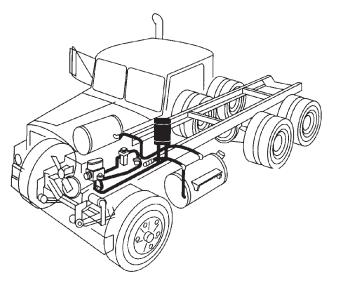
Application	Recommended
Valve on cab (Compressed air 80-120 psi)	Brakcoil® 731516 or 751641
Valve low on cab at frame rail level or remote from cab (Compressed air 80-120 psi)	Brakcoil® 731522 (With pogo stick or spring hanger)

# **Secondary Air Systems**

Application	Recommended
Shutter Stat, Windshield, wipers, horn, shift system, etc.	1120 Air Brake tubing; NTA, PMT, PTC and PLP fittings

# **Fuel & Lube Systems**

Application	Recommended
Fuel Lines (Hose compatible with diesel fuel-low pressure some suction)	201 or 293 hose and 26 Series crimp fittings, or 201 hose and Series 389, 395, 397 hose; HTFL tubing and NTA fittings
Lube Filter System (Lube oil can reach 230° F-high temp. 300° hose should be used)	20 Series reusable fittings





	•	
	Application	Recommended
	Hydrostatic circuits Pressure over 4000 psi	772ST or 782ST hose and 71 or 78 Series fittings; for 2" sixwire hose use P35-32 hose S6 Series fittings
7	All other hydraulic functions Pressures typically less than 3000 psi	302, 436, or 451ST hose and 43 Series fittings; 520N, 590, D6R hose and 56 Series fittings; for non-conductive applications use 518C hose and 55 Series fittings

Dimensions and pressures are for reference only and are subject to change.



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## For More Details

Visit www.parker.com for detailed information. Additionally, reference the following division catalogs:

Fluid System Connectors Div	
Hose Products Division	Catalog 4400
Industrial Hose Products Div	
Parflex Division	Catalog 4660
Quick Couplings Division	Catalog 3800
Tube Fittings Division	Catalog 4300



# How to Order Hydraulic Hose and Fittings

To make ordering Parker products easier, we have outlined the nomenclature for hose and fittings on this page. For information on ordering hose assemblies, see Section A.

#### **How to Select Hose**

Example: 451TC-8

451TC-8 - Hose type

451TC-8 - Indicates the special feature of the hose

(in this case, 'Tough Cover')

451TC-8 - Hose inside diameter dash size (in this case, 8/16" or 1/2")

#### **How to Select Parkrimp Hose Fittings**

Example: 1JC43-12-8C

1JC43-12-8C - Fitting (1 = Crimp, 2 = Field Attachable, 3 = Push-Lok, Blank = Nipple with clamp or shell)

1JC 43-12-8C - End connection (In this case, a female Seal-Lok - swivel - straight)

1JC43-12-8C - Fitting series

 $1JC43-\underline{12}-8C$  - Size of fitting end connection (In this case, 12/16" or 3/4")

1JC43-12-8C - Hose size (In this case, 8/16" or 1/2")

1JC43-12-8C - Fitting material:

No Suffix = Steel

B = Brass

C = 316 Stainless Steel

BA = Brass Nipple with Steel Nut and Socket BS = Brass Nipple with Brass Nut and Socket

SM = Metric Hex



#### **How to Select Two-Piece Field Attachable Fittings**

When selecting a two-piece field attachable fitting, the fitting part number (found in Section B of this catalog) needs to be broken down into two distinct numbers for the nipple and the socket.

Example: 20120-16-16B **Socket Part Number** Example: 20020-16B

20020-16B - Fitting (1 = Crimp, 2 = Field Attachable, 3 = Push-Lok, Blank = Nipple with clamp or shell)

20020-16B - End connection ("00" represents that it is a socket)

20020-16B - Fitting series

20020-16B - Hose size (In this case, 16/16" or 1")

20020-16B - Fitting material:

No Suffix = Steel

B = Brass

C = 316 Stainless Steel

BA = Brass Nipple with Steel Nut and Socket BS = Brass Nipple with Brass Nut and Socket

SM = Metric Hex



#### **Nipple Part Number**

Example: 0120-16-16B

0120-16-16B - Fitting (1 = Crimp, 2 = Field Attachable, 3 = Push-Lok, Blank = Nipple with clamp or shell)

0120-16-16B - End connection (In this case, a male NPTF Pipe - rigid - straight)

0120-16-16B - Fitting series

0120-16-16B - Size of fitting end connection (In this case, 16/16" or 1")

0120-16-16B - Hose size (In this case, 16/16" or 1")

0120-16-16**B** - Fitting material:

No Suffix = Steel

B = Brass

C = 316 Stainless Steel

BA = Brass Nipple with Steel Nut and Socket

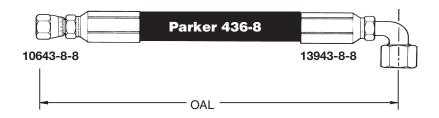
BS = Brass Nipple with Brass Nut and Socket

SM = Metric Hex





# **How to Order Crimped Hose Assemblies**



Prefix	Hose Type	Fitting End Fitting End Configuration Connection Size			_	Hose	Fitting	Overall Length	Displace- ment	Hose Assembly
		1st	2nd	1st	2nd	Size	Material	(OAL)	Angle	Guard
F	436	06	39	08	08	08		-24		

#### **Prefix**

#### Symbol Description

- F Parkrimp Crimp Fittings (i.e. 43 Series)
- P Parkrimp Crimp Fittings (i.e. 26 Series)
- Y Permanent Crimp Fittings (i.e. HY Series)
- K Permanent Crimp Fittings (i.e. 81 Series)

#### **Hose Type**

#### Symbol Description

436 SAE 100R16 Hose

#### 1st Fitting End Configuration

#### Symbol Description

06 Female JIC 37° Swivel Straight

Note: See page 14 for a complete list of fitting configurations.

#### 2nd Fitting End Configuration

#### Symbol Description

39 Female JIC 37° Swivel 90° Elbow - Short Drop

Note: See page 14 for a complete list of fitting configurations.

#### 1st Fitting End Connection Size

#### Symbol Description

1/2" Female JIC (3/4x16 thread)

#### 2nd Fitting End Connection Size

#### Symbol Description

1/2" Female JIC (3/4x16 thread)

#### **Hose Size**

#### Symbol Description

1/2" Hose ID

#### **Fitting Material**

#### Symbol Description

No Suffix = Steel

- В Brass
- С 316 Stainless Steel
- BA Brass nipple with steel nut and socket
- Brass nipple with brass nut and socket

#### Overall Length (OAL)

#### Symbol Description

24 Expressed in inches (610 mm)

OAL of a hose assembly is measured from the end of the straight fitting or centerline of the fitting seat. OAL of the Seal-Lok<sup>™</sup> hose assembly is measured to the sealing surface of the straight fittings or to the centerline of the elbow fittings.

#### **Displacement Angle**

#### Symbol Description

270



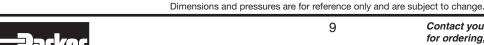
Specified only if two (2) elbow fittings are used. Starting with either end as the far end, measure angle clockwise to describe the displacement angle of the near end.

#### **Hose Assembly Guards**

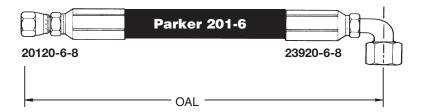
#### Symbol Description

- SG Spring Guard
- AG Armor Guard
- HG Polyguard
- PG Parkoil
- FS Fire Sleeve
- AS Partek Sleeving
- Partek Sleeving

Note: When spelling out an assembly part number list entire sleeving part number



### How to Order Field Attachable Hose Assemblies



Prefix	Hose	Fitting End Fitting End Configuration Connection Size			Hose	Fitting Material	Overall Length	Displace- ment	Hose Assembly	
	Туре	1st	2nd	1st	2nd	Size	wateriai	(OAL)	Angle	Guard
R	201	01	06	06	06	08		-24		

#### **Prefix**

#### Symbol Description

- Field Attachable (i.e. 20 Series)
- M Mandrel (i.e. 23 Series)
- Clamp (i.e. 88HC-H and 88DB on 88 Series)
- Worm Gear Clamp (i.e. 88H Series on 88 Series)

#### **Hose Type**

#### Symbol Description

201 SAE 100R5

#### 1st Fitting End Configuration

#### Symbol Description

01 Male NPTF Straight

Note: See page 14 for a complete list of fitting configurations.

#### 2nd Fitting End Configuration

#### Symbol Description

06 JIC 37° Flare Straight

Note: See page 14 for a complete list of fitting configurations.

#### 1st Fitting End Connection Size

#### Symbol Description

06 3/8" Pipe Thread

#### 2nd Fitting End Connection Size

#### Symbol Description

3/8" JIC (9/16x18 thread)

#### **Hose Size**

#### Symbol Description

13/32" Hose ID

#### **Fitting Material**

#### Symbol Description

No Suffix = Steel

В Brass

С 316 Stainless Steel

BA Brass nipple with steel nut and socket

Brass nipple with brass nut and socket

#### Overall Length (OAL)

#### Symbol Description

24 Expressed in inches (610 mm)

OAL of a hose assembly is measured from the end of the straight fitting or centerline of the fitting seat. OAL of the Seal-Lok™ hose assembly is measured to the sealing surface of the straight fittings or to the centerline of the elbow fittings.

#### **Displacement Angle**

#### Symbol Description

270



Specified only if two (2) elbow fittings are used. Starting with either end as the far end, measure angle clockwise to describe the displacement angle of the near end.

#### **Hose Assembly Guards**

#### Symbol Description

Spring Guard SG

AG Armor Guard

HG Polyguard

PG Parkoil

FS Fire Sleeve

AS Partek Sleeving

PS Partek Sleeving

Note: When spelling out an assembly part number list entire sleeving part number

Dimensions and pressures are for reference only and are subject to change.



#### **How to Select Hose**



# **How To Select A Hose (STAMPED)**

Size The appropriate inside and outside diameters and length of

the hose should be determined

**Temperature** The maximum temperature of the material being conveyed

**Application** External conditions including abrasion, climate, heat, flexing,

crushing, kinking, and degrees of bending

**Media** The composition of the substance being conveyed and

chemical compatibility with the hose inner core and, if

applicable, the outer jacket

**Pressure** The maximum pressure of the system, including pressure

spikes

Ends The appropriate end connection and attachment method for the

application

**Delivery** Testing, quality, packaging, and delivery requirements



# How to Order Thermoplastic Hose Assemblies



	Prefix Hose Ty		Fitting End Configuration		Fitting End Connection Size		Hose End Dash Size	Fitting Material	Overall Length	Displacement
		1st	2nd	1st	2nd	Dasii Size	Material	(OAL)	Angle	
	F	540N	06	-39	12	12	12		-52	

Prefix	
Symbol	Description
F	Parkrimp (i.e. 55 series)
Α	Factory Crimp (i.e. 54 series)
R	Field Attachable (i.e. 51 series)

Hose Type			
D6/D6R	590	53DM	1035A
H6	593	540N	1035HT
R6	510A	540P	83FR
HFS	510C	55LT	B9
HFS2	518C	56DH	5CNG
M8	515H	575X	HLB
HTB	520N	580N	MSH
HJK	528N	H580N	PTH
560	526BA	588N	SLH
563	527BA		

1st a	and 2nd Fitting End Configuration
Symb	
01	Male Pipe Thread (with hex) - NPTF
02	Female Pipe Thread - NPT
03	Male SAE (JIC) 37° Flare
05	Male Straight Thread w/ O-Ring
06	Female SAE (JIC) 37° Swivel
07	Female Pipe Swivel
13	Male Pipe Swivel - NPTF
37	Female SAE (JIC) 37° Swivel - 45° Elbow
39	Female SAE (JIC) 37° Swivel - 90° Elbow
41	Female SAE (JIC) 37° Swivel - 90° Long Elbow
JC	Female Seal-Lok™ (ORFS) Swivel Short
FU	Female JIC/BSP 30° Flare Swivel
MU	Metric Female JIC/BSP 30° Flare Swivel
J0	Male Seal-Lok™ (ORFS) Rigid Straight w/O-Ring
GU	Female JIC/BSP Parallel Pipe Swive (60° Cone)
JS	Female Seal-Lok™ (ORFS) Swivel
J7	Female Seal-Lok™ (ORFS) Swivel - 45° Elbow
J9	Female Seal-Lok™ (ORFS) Swivel - 90° Elbow
TU	Universal Tube Stub
AL	A-LOK® Compression
Note:	See page 14 for a complete list of fitting configurations.
	<u> </u>

	1st Fitting End Connection Size									
Symbol Description										
-2	1	1/8	-6	1	3/8	-12	1	3/4		
-3	1	3/16	-8	1	1/2	-16	1	1		
-4	1	1/4	-10	1	5/8	-20	1	1-1/4		
-5	1	5/16								

2nd Fit	2nd Fitting End Connection Size							
Symbol	De	escriptio	n					
-2	2	1/8	-6	2	3/8	-12	2	3/4
-3	2	3/16	-8	2	1/2	-16	2	1
-4	2	1/4	-10	2	5/8	-20	2	1-1/4
-5	2	5/16						

Hose Size								
Symbol	De	escriptio	n					
-2	=	1/8	-6	=	3/8	-16	=	1
-3	=	3/16	-8	=	1/2			
-4	=	1/4	-10	=	5/8			
-5	=	5/16	-12	=	3/4			

Fitti	Fitting Material					
Sym	Symbol Description					
No S	Suffix = Steel					
В	Brass					
С	Stainless Steel					

Overall Length (OAL)						
Symbol Description						
Expressed in inches						
<b>Note:</b> Face Seal type fittings are measured from sealing face.						

# Displacement Angle Symbol Description

270 Specified

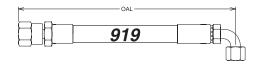


Specified only if two (2) elbow fittings are used to construct hose assembly. Starting with either end as the far end, measure angle clockwise to describe the displacement angle of the near end.



# **How to Order Fluoropolymer Hose**

# **Hose Assembly Nomenclature**



	Hose		g End uration	,	g End tion Size	Hose End	Fitting		Displacement
Prefix	Туре	1st	2nd	1st	2nd	Dash Size	Material	Length	Angle
Р	919	06	39	08	08	08	С	30	N/A
R Field Attachable Fitting P Permanent Crimp 91N & 93N Series F 91 Series Crimp							Blank = Steel C Stainless B Brass	Overall Length always expressed in inches If elbow fittings are used overall length is measured from the centerline of the seat	Specified only if two elbow fittings are used. Starting with either end as the far end, measure the angle clockwise to describe the displacement of the near end.  270° NEAR END

This assembly example reflects a 1/2" ID 919 hose with an SAE 1/2" female JIC 37° straight fitting on the first end and an SAE 1/2" 90° female JIC 37° elbow fitting on the other. The fittings are crimped (permanently attached) and stainless steel. The overall length is 30".

The first fitting part number is 10691N-8-8 The second fitting part number is 13991N-8-8

#### **Special Notes**

Assemblies are to be measured extreme end to end. Exceptions:

- 1. Face seal type fittings shall be measured from sealing face.
- Where elbow fittings are used, measurement shall be to the centerline of the sealing surface of the elbow end.
- 3. "A-LOK" and "CPI" fittings are measured from the tube stops.

# **Hose Fittings Nomenclature**

	Туре	End Configuration Code	Series of Fitting	End Size	Hose Size	Material
	1	03	91N	8	6	
1 2	Crimp Field Attachable					Blank = Steel or Brass/ Steel
-	Tiola / Maonable					B All Brass
						C Stainless Steel
						S All Carbon Steel

This example describes a permanent crimp 1/2" Male SAE JIC 37° hose end with a 3/8" hose end-this commonly referred to as a "jump size". This fitting is constructed from carbon steel since the designated material is blank.

The callout is: 10391N-8-6



# **Standard Fitting Configurations** by Connection and End Code

Туре	Description	End Code
	Male NPTF Pipe - Rigid - Straight	01
	Male NPTF Pipe - Swivel - Straight	13
Pipe	Male NPTF Pipe - Swivel - 90° Elbow	1L
	Female NPTF Pipe - Rigid - Straight	02
	Female NPSM Pipe - Swivel - Straight (60° Cone)	07
ad	Male SAE Straight Thread with O-Ring - Rigid - Straight	05
t Thr	Male SAE Straight Thread with O-Ring - Swivel - Straight	0G
raigh	Male SAE Straight Thread with O-Ring - Swivel - 90° Elbow	0L
SAE Straight Thread	Male SAE Straight Thread with O-Ring - Adjustable - 90° Elbow	35
	Male JIC 37° - Rigid - Straight	03
	Male JIC 37° - Bulkhead without Locknut - Straight	LB
	Female JIC 37° - Swivel - Straight	06
Flare	Female JIC 37° - Swivel - 45° Elbow - Short Drop	37
	Female JIC 37° - Swivel - 45° Elbow - Medium Drop	L7
	Female JIC 37° - Swivel - 90° Elbow - Short Drop	39
	Female JIC 37° - Swivel - 90° Elbow - Medium Drop	L9
	Female JIC 37° - Swivel - 90° Elbow - Long Drop	41
	Male SAE 45° - Rigid - Straight	04
	Female SAE 45° - Swivel - Straight	08
	Female SAE 45 / Swivel - 45° Elbow	77
	Female SAE 45 / Swivel - 90° Elbow	79
	Female SAE 45 / Swivel - 90° Elbow - Long Drop	81
	Female JIC 37°/SAE 45° Dual Flare - Swivel - Straight	06
e e	Male Inverted SAE 45° - Swivel - Straight	28
Inverted Flare	Male Inverted SAE 45° - Swivel - 45° Elbow	67
/erte	Male Inverted SAE 45° - Swivel - 90° Elbow	69
Ξ	Female Inverted SAE 45° - Rigid - Straight	29
	Male Seal-Lok - Rigid - Straight (with O-Ring)	J0
	Male Seal-Lok - Bulkhead without Locknut-Straight (with O-Ring)	JB
	Female Seal-Lok - Swivel - Straight - Long	JS
ķ	Female Seal-Lok - Swivel - Straight - Short	JC
Seal-I	Female Seal-Lok - Swivel - 221/2° Elbow	J6
•	Female Seal-Lok - Swivel - 45° Elbow	J7
	Female Seal-Lok - Swivel - 90° Elbow - Short Drop	J9
	Female Seal-Lok - Swivel - 90° Elbow - Medium Drop	J5
	Female Seal-Lok - Swivel - 90° Elbow - Long Drop	J1
	Female Metric Swivel - Straight (30° Flare)	MU
	Female BSP Parallel Pipe - Swivel - Straight (30° Flare)	FU
"	Male BSP Taper Pipe - Rigid - Straight (60° Cone)	UT
SIC	Female BSP Parallel Pipe - Swivel - Straight (60° Cone)	GU
	Female BSP Parallel Pipe - Swivel - 45° Elbow (60° Cone)	G1
	Female BSP Parallel Pipe - Swivel - 90° Elbow (60° Cone)	G2

Туре	Description	End Code
	Male Metric L - Rigid - Straight (24° Cone)	D0
	Male Standpipe Metric L - Rigid - Straight	1D
	Female Metric L - Swivel - Straight (Ball Nose)	СЗ
	Female Metric L - Swivel - 45° Elbow (Ball Nose)	C4
	Female Metric L - Swivel - 90° Elbow (Ball Nose)	C5
	Female Metric L - Swivel - Straight (24° Cone with O-Ring)	CA
	Female Metric L - Swivel - 45° Elbow (24° Cone with O-Ring)	CE
흝	Female Metric L - Swivel - 90° Elbow (24° Cone with O-Ring)	CF
Metric	Male Metric S - Rigid - Straight (24° Cone)	D2
	Male Standpipe Metric S - Rigid - Straight	3D
	Female Metric S - Swivel - Straight (Ball Nose)	C6
	Female Metric S - Swivel - 45° Elbow (Ball Nose)	C7
	Female Metric S - Swivel - 90° Elbow (Ball Nose)	C8
	Female Metric S - Swivel - Straight (24° Cone with O-Ring)	C9
	Female Metric S - Swivel - 45° Elbow (24° Cone with O-Ring)	0C
	Female Metric S - Swivel - 90° Elbow (24° Cone with O-Ring)	1C
	Male BSP Taper Pipe - Rigid - Straight	91
	Female BSP Parallel Pipe - Swivel - Straight (60° Cone)	92
	Male BSP Parallel Pipe - Rigid - Straight (60° Cone)	D9
	Female BSP Parallel Pipe - Swivel - 45° Elbow (60° Cone)	B1
8SP	Female BSP Parallel Pipe - Swivel - 90° Elbow (60° Cone)	B2
<u> </u>	Female BSP Parallel Pipe - Swivel - 90° Elbow Block Type (60° Cone)	B4
	Female BSP Parallel Pipe - Swivel - Straight (Flat Seat)	B5
	Male BSP Taper Pipe - Rigid - 45° Elbow	BV
	Male BSP Taper Pipe - Rigid - 90° Elbow or Side Outlet	BZ
Fr. Gaz	Male French Gaz Series - Rigid - Straight (24° Cone)	FG
뜐	Female French Gaz Series - Swivel - Straight (Ball Nose)	F4
	Male Ferulok Flareless-Rigid-Straight (24° Cone with Nut and Ferrule)	11
	Female Ferulok Flareless - Swivel - Straight (24° Cone)	12
	DIN Metric Banjo - Straight	49
	ANSI B16.5 Flange	4K
	Female A-Lok® Compression	AL
	Female Cam & Groove	FC
	Sanitary Flange & Step Downs	FN
	Mini Sanitary Flange	FV
ialty	Bulkhead w/Zerk Port Integrated	GK
Specialty	Male I-Line® Sanitary	H1
	Female I-Line® Sanitary	H2
	Male Sanitary Bevel Seat	H4
	Female Sanitary Bevel Seat	H5
	Male Standpipe - Rigid - Straight (Inch Size Tube OD)	34
	Male Standpipe - Rigid - Straight with V-Notch	TW
	Universal Tube Stub	TU
	Male Rapid Assembly, Straight	WU
	Male Rapid Assembly, 45° Elbow	WW
	Male Rapid Assembly, 90° Elbow	WY

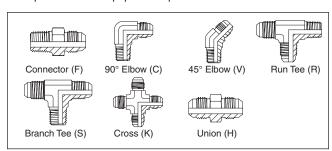


# **How to Order Adapters**

# Ordering by Tube Fitting Division Part Number

Parker hose adapter part numbers are made up of three basic components:

**Base Letters** — The base letters indicates the shape of the adapter. Examples of the most popular shapes are shown below.



**Dash Size** — This is one or more numbers preceding the base letters and is used to indicate end sizes in (1/16) of an inch. **Note:** The Tube Fitting Division part numbers for 37° adapters do not reflect the same size sequences used for the Hose nomenclature.

The flared end is referenced first in Tube Fitting nomenclature. The flared end is referenced second in Hose nomenclature.

**Example:** Tube Fitting Division (TFD) Hose Division (HPD) 8-FTX-S = 0103-6-8

**Material Design** — Materials are indicated by a letter suffix added at the end of the part number according to the following code:

Steel (Zinc plated) S
Brass (37° only) B
Stainless Steel SS

Note: Material designations must be made when ordering T.F. parts.

#### Example

 8-FTX-S – Straight adapter, male SAE (JIC) 37° flare to male pipe (steel)



37° Tube Fitting part numbers use only one size or dash number for the following sizes: (2, 3, 4, 5, 6, 8, 10, 14). These sizes are transposed as hose numbers in the chart at right.

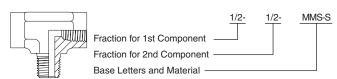
When ordering Tube Fitting Division pipe adapters, the size is expressed in complete fractions as 1/4" x 1/8".

The size sequences are the same as the Hose nomenclature but precede the base letters. A single size reference means that all ends are the same size and the fraction will only appear once.

TFD	H	PD
Flare	Pipe	Flare
2	2	-2
3	2	-3
4	2	-4
5	2	-5
6	4	-6
8	6	-8
10	8	-10
14	12	-14

#### Example:

1/2-MMS-S - Female pipe tee with male pipe branch (steel).



Dimensions and pressures are for reference only and are subject to change

# **-**Parker

#### **Ordering by Hose Division Part Number**

Parker hose adapter part numbers are made up of three basic components:

**Base Number** — The base number indicates the thread styles and configuration of the adapter by combining the appropriate two digit end configuration numbers. A list of the most popular ends is shown on the following page.

**Dash Size** — This is one or more numbers following the base number, used to indicate end sizes in sixteenths (1/16) of an inch. The first dash size refers to the first component of the base number and the second dash refers to the second component.

**Material Design** — Materials are indicated by a letter suffix added at the end of the part number according to the following code:

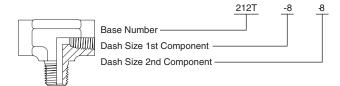
Steel (Zinc plated)	No suffix
Brass	В
Stainless Steel	С

#### **Examples:**

 0103-6-8 – Straight adapter, male pipe to male SAE (JIC) 37° flare (steel)



2. 212T-8-8 - Female pipe tee with male pipe branch (steel).



# **How to Order Pneumatic Quick Couplings**

Checklist for Selecting Quick Couplings
☐ What are the functional requirements of the coupling?
☐ What is the maximum working pressure of the application?
☐ Which seals and body material are compatible with the system's fluid?
☐ Is the application static or dynamic?
☐ What size coupler is required?
☐ What is the maximum pressure drop suitable for the application?
☐ Does the application require the ability to connect and disconnect under pressure?
☐ What is the media temperature and ambient temperature?
☐ What end configurations are required?
☐ Is an industry interchange coupler required?
☐ Is air inclusion and fluid loss a concern in the application?

When ordering Parker coupler bodies and nipples, please state the part number of each type of coupler body and each type of nipple desired. List coupler bodies and nipples as separate items rather than in combinations. Be sure to double check thread or hose sizes of items required.

Many of Parker's coupling products are available with unique non-standard options well suited to very specific applications. Examples of unusual end use applications might include: high temperatures (above 250°F), extremely caustic/corrosive solutions passing through the coupling, external/environmental corrosion situations, or other high wear and tear situations such as dragging the product along the ground. It is always recommended that the Quick Coupling Division be contacted with any questions concerning specific product application needs.

Typically, a prefix or suffix is added to the base part number to specify a non-standard O-ring seal, or special option such as a sleeve lock. The list at right illustrates the designations.

**Please Note:** Certain couplings series have additional "Special Order Information" which should be referred to in ordering those products. If applicable to the product, "Special Order Information" is found next to the Features and Specifications charts in Quick Coupling Division Catalog 3800.

#### **Coupling Material**

#### Coupler

- Prefix "B" for Brass available for 3/8 & 1/2" body sizes only
- Suffix "N" for Stainless Steel springs, locking balls and brass valves. (10, 20, 30, 50, and 70 series only)

#### **Nipple**

• Prefix "B" for Brass (Standard material is stainless steel)

Seals*	Material	Suffix
Standard	Buna-N	none
Optional	Ethylene Propylene	W
Optional	Viton	Υ
Optional	Neoprene	Z

#### Operation

- Suffix "SL" for coupler sleeve-lok (10, 20, 50, and 70 series only)
- Suffix "R" for grip-ring sleeve (10, 20, 50, and 70 series only)



<sup>\*</sup>To help select proper materials, contact your Parker Quick Coupling Distributor.

# **How to Order Hydraulic Quick Couplings**

When ordering Parker coupler bodies and nipples, please state the part number of each type of coupler body and each type of nipple desired. List coupler bodies and nipples as separate items rather than in combinations. Be sure to double check thread or hose sizes of items required.

Many of Parker's coupling products are available with unique non-standard options well suited to very specific applications. Examples of unusual end use applications might include: high temperatures (above 250°F), extremely caustic/corrosive solutions passing through the coupling, external/environmental corrosion situations, or other high wear and tear situations such as dragging the product along the ground. It is always recommended that the Quick Coupling Division be contacted with any questions concerning specific product application needs.

Typically, a prefix or suffix is added to the base part number to specify a non-standard O-ring seal, or special option such as a sleeve lock. The list at right illustrates the designations. **Please Note:** Certain couplings series have additional "Special Order Information" which should be referred to in ordering those products. If applicable to the product, "Special Order Information" is found next to the Features and Specifications charts in Quick Coupling Division Catalog 3800.

#### **Coupling Material**

#### Coupler

- Prefix "B" for Brass available for 3/8" & 1/2" body sizes only
- Suffix "N" for Stainless Steel springs, locking balls and brass valves. (10, 20, 30, 50, and 70 weries only)

#### **Nipple**

• Prefix "B" for Brass (Standard material is steel)

Seals*	Material	Suffix
Standard	Buna-N	none
Optional	Ethylene Propylene	W
Optional	Viton	Υ
Optional	Neoprene	Z

#### Operation

- Suffix "SL" for coupler sleeve-lok (10, 20, 50, and 70 series only)
- · Suffix "R" for grip-ring sleeve (10 and 20 series only)



<sup>\*</sup>To select proper seal materials, see Fluid Compatibility Chart in Section O or contact your Parker Quick Coupling Distributor.

# **How to Order Brass Fittings**

Brass Fittings are ordered by part number. Part numbers identify the style and size of the fitting as shown below. The first series of numbers and letters identifies the style and type fitting. The second series of numbers describes the size. Tube sizes are determined by the numbers of sixteenths of an inch in the tube OD.

Example: 269NTA-6-4

